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Introduction	4
Specifications	5
General Benefits of Crevet LN®	6
Pipes	7
Bends	7
Branches - Double	9
Traps	10
Pipes - Access	11
Tapers	11
Valves	11
Connections Guide	12
Connections Range	13
Roof & Floor Sumps	16



Low Noise Cast Iron Drainage System

The Crevet LN® Cast Iron Epoxy lined drainage system comprises pipe and fittings for above & below ground applications, it is available in diameters from DN50mm to DN300.

The Crevet LN® range is manufactured to EN877 and holds WaterMark Certification and is specifically designed for soil, waste and vent, rainwater systems and siphonic roof drainage pipe work. The attractive red pipe and fittings are joined with stainless steel couplings gives the finished installations a neat and professional appearance.

Crevet LN® drainage system will handle waste, greasy waste and all common soil and storm water discharges. Crevet LN® sound insulation qualities are excellent. When using Crevet LN®, all fire and expansion protection devices are eliminated. With its more than competitive price and ease of installation, Crevet LN® is the ultimate drainage product.

For below ground applications, pipe and fittings should be wrapped in Crevet LN® wrap with 316 S/S couplings.

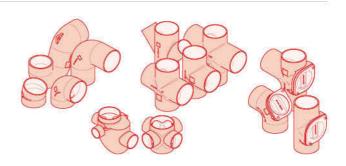


Comprehensive Product Range

The range of fittings enables the plumber to install the most complex Pipelines designs with ease and with diameters ranging from 50mm 300mm will cover the largest projects.

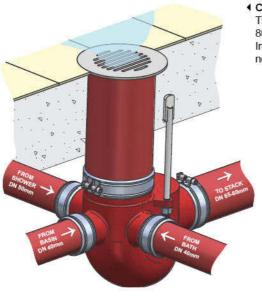
As space is at a premium on every site, Crevet LN® offers many space saving options.

The inherent strength of cast iron combined with its self supporting jointing method means fewer clips are required to maintain alignment and support.



Innovation Through Design

With ever decreasing ceiling spaces and duct sizes allocatted to drainage systems, Crevet has introduced two extremely compact fittings.



◆ Compact Trap

The compact trap receives three 40mm or 50mm horizontal branches and either, a 80mm or 100mm floor drain all within a maximum height of 206mm. Made from Cast Iron and having no waterfall noise from the horizontal branches, this trap is practically noiseless.



The 100mm and 150mm compact junction with four 100mm horizontal branches offers the contractor the opportunity to Plumb the project in a single stack. It is advisable to check with local authority requirements before installing a single stack system.



Specification & Approvals

Pipe & Fittings product specification - EN877. WaterMark approval to EN877.

Materials

Pipe

Grey cast iron in accordance with ISO 185 – minimum tensile strength 200 mPa. Minimum ring crush strength 350 mPa (DN50 to DN200), 332 mPa (DN250 - DN300) as per EN877. Maximum Brinell hardness 260 HB.

Fittings

Grey cast iron in accordance with ISO 185-minimum tensile strength 150 mPa. Maximum Brinell hardness 260 HB.

Protective Coating

External & internal coatings as per EN877 section 4.6.

Pipe external coating

Anti-corrosive primer coating, red-brown color.

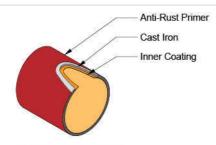
Can be over coated to suit architectural or marking requirements.

Pipe internal coating

Two-part epoxy coating - ochre colour.

Fitting internal & external coating

Two-part epoxy coating or powder coating - red-brown colour.



PIPE COATING DETAILS

Dimensional Tolerances

Internal Diameter

- 0.975 DN for nominal sizes equal to or greater than DN70
- 0.955 DN for nominal sizes less than DN70

Ovality

The ovality of pipes shall remain within the tolerances of dimension 'A'

Straightness of Pipe

The pipes shall be straight with a maximum deviation of:

- 0.15% of their length for nominal sizes greater than DN70
- 0.20% of their length for nominal sizes equal to or less than DN70

End faces

Maximum deviation from right angle:

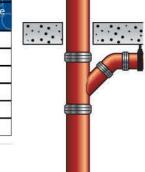
- · 3° for nominal sizes DN50 to DN200
- 2° for nominal sizes DN250 to DN300

Sealing Zones

Minimum sealing zones for fittings refer to table.

Nominal Diameter (DN)	Pipe & Fitting Outside Spigot Dimension		
	'A' OD (mm)	Tolerance (mm)	
70	78	+2.0, -1.0	
100	110	+2.0, -1.0	
150	160	±2.0	
200	210	±2.5	
250	274	±2.5	
300	326	±2.5	

Nominal Diameter (DN)	Minimum Sealing Zone of Fittings 'T'		
	(mm) T'	'T' Tolerance (mm)	
70	35	-5 mm	
100	40	-5 mm	
150	50	-5 mm	
200	60	-4 mm	
250	70	-4 mm	
300	80	-4 mm	



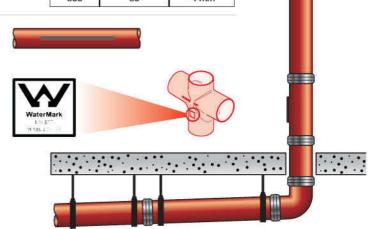
Markings

Pipe

- · Manufacturers name or mark
- Date/period of manufacture
- "EN877"
- DN of product. Eg. "100"
- Third party approval. Eg. "Watermark"
- · Markings applied at least once per metre of pipe

Fittings

- Manufacturers name or mark
- · Date/period of manufacture
- "EN877"
- DN of product. Eg. "100"
- · Third party approval. Eg. "Watermark"
- · Design angle where applicable





Accoustic Properties



Cast iron has one of the lowest sound emission level of all materials used for drainage systems.



Accoustic testing I

Materials



The inherent strength of cast iron gives it superior resistant to crushing and makes it ideally suited for areas such as car parks. In car parks, stacks June not require costly protection barriers.

Outstanding Fire Resistance



Unlike man-made materials and copper, cast iron is extremely resistant to fire. It can withstand temperatures in excess of 1000C. In one documented case, a low-rise office complex was burnt out and rebuilt using the original pipe work. Only repainting and new seals were required.

The modular system, using spigot fittings with a rubber seal, greatly reduces heat transfer along the pipe, and requires no extra expense on fire collars or other protective material.

Outstanding Abrasion Resistance



Cast iron is proven to be more resistant to abrasion than other pipe material. Unlike other materials, cast iron can withstand decades of wear and tear, making it the most durable and cost-effective solution in the long term.

Installation

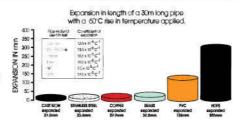


The Crevet LN® is one of the ultimate drainage solutions. It is light to handle and joint connections are made in next to no time. Add to the ease of adjustment and the versatility of being fully adaptable to all other drainage systems.

Lowest Expansion Rate



Cast iron pipe has one of the lowest expansion rates, it needs no expansion joints, thus eliminating the risk of system failure. Consequently, cast iron pipes are the preferred system in situations where space is at a premium and/or where pipes are in close proximity to other structures.



Environmentally Friendly

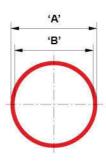


Crevet LN® is manufactured from cast iron which is a fully recyclable material.



Pipes - Double Spigot

	Тур	Typical dimension			Арргох.
Product code	Nominal Diameter (mm)	Max. Outside Dia. (mm) 'A'	Inside Dia. (mm) 'B'	Lengths Available (meters)	Weight (kg)
C804.03278	50	60	47.5	3	13.0
C804.03280	70	80	68.25	3	17.7
C804.03289	100	112	97.5	3	25.2
C804.03297	150	162	146.25	3	42.2
C804.03306	200	212	195	3	69.3
C804.03308	250	276.5	243.75	3	99.8
C804.03277	300	328.5	292.5	3	129.7



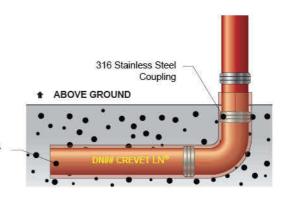
Crevet LN® Wrap:

100mm Crevet LN® Wrap - Product Code C804.10 (Roll). C804.10L (Length) 150mm Crevet LN® Wrap - Product Code C804.15 (Roll). C804.15L (Length)

NOTE

- For below ground applications, product should be wrapped in Crevet LN[®] wrap and 316 S/S couplings should be used.
- A Ensure all overlap sleaving is appropriately taped and sealed. To prevent ingress of materials for corrosion protection.

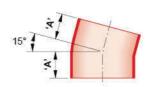
Crevet LN® wrap for below ground applications.^



Bends - Short Radius

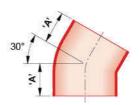
15° Bends

	Тур	ical dimension		
Product code	Nominal Diameter (mm)	Angle of Bend (°)	Dim (mm 'A'	
C814.02802	50	15	40	
C814.02811	70	15	45	
C814.02824	100	15	50	
C814.02846	150	15	65	



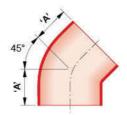
30° Bends

	Typical dimension			
Product code	Nominal Diameter (mm)	Angle of Bend (°)	Dim. (mm) 'A'	
C814.02803	50	30	45	
C814.02813	70	30	50	
C814.02826	100	30	60	
C814.02848	150	30	80	



45° Bends

	Тур	ical dimension		
Product code	Nominal Diameter (mm)	Angle of Bend (°)	Dim. (mm) 'A'	
C814.02804	50	45	50	
C814.02814	70	45	60	
C814.02828	100	45	70	
C814.02849	150	45	90	
C814.02866	200	45	110	
C814.02876	250	45	130	
C814.02800	300	45	155	

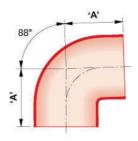




Bends - Short Radius Cont.

88° Bends

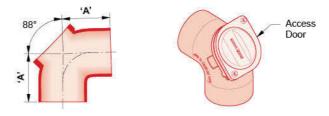
D. J.	Тур	ical dimension	
Product code	Nominal Diameter (mm)	Angle of Bend (°)	Dim. (mm) 'A'
C814.02808	50	88	75
C814.02819	70	88	90
C814.02835	100	88	110
C814.02854	150	88	145
C814.02870	200	88	180
C814.02874	250	88	220
C814.02798	300	88	260



Bends - Short Radius with Access Door Back

88° Bends

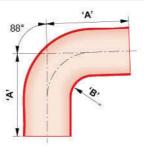
Product code	Typical	Арргох.		
	Nominal Diameter (mm)	Angle of Bend (°)	Dim. (mm) 'A'	Weight (kg)
C8143.02879	100	88	110	3.3
C8143.02881	150	88	145	6.1



Bends - Long Radius (Stack Bends)

88° Bends

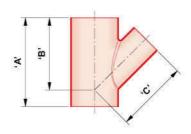
Product code	Ty	pical dimen	sion	
	Nominal Diameter (mm)	Angle of Bend (°)	Dim. (mm) 'A'	Dim. (mm) 'B'
C8142.03099	100	88	269	180
C8142.03100	150	88	274	150



Branches - Single Equal & Unequal

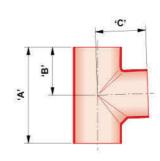
45° Single Branch

	Typical dimension			
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'
C834.02910	70X70	200	115	150
C834.02921	100X50	200	150	150
C834.02934	100X70	215	170	170
C834.02942	100X100	260	190	190
C834.02969	150X70	235	205	205
C834.02970	150X100	280	225	225
C834.02980	150X150	355	265	265
C834.02996	200X100	300	260	260
C834.02997	200X150	375	300	300
C834.02999	200X200	455	340	340
C834.03006	250X250	560	430	430
C834.02886	300X300	660	505	505



88° Single Branch

	Typical dimension			
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'
C834.02915	70X70	180	83	95
C834.02938	100X70	190	88	110
C834.02951	100X100	220	105	115
C834.02975	150X100	245	115	145
C834.02985	150X150	300	142	155
C834.03001	200X200	380	180	200
C834.03007	250X250	468	228	243
C834.02888	300X300	530	265	265

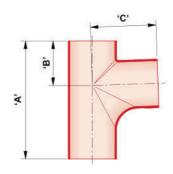




Branches - Single Equal & Unequal

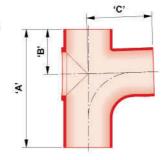
88° Single Branch - Radius Curve

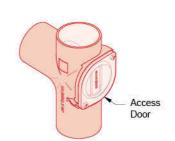
	Typical dimension				
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'	
C8341.03171	70X70	210	80	130	
C8341.03174	100X70	221	90	142	
C8341.03176	100X100	270	102	150	
C8341.03178	150X100	300	117	202	
C8341.03180	150X150	400	140	260	
C8341.03182	200X150	428	157	283	
C8341.03184	200x200	478	182	293	



88° Single Branch with Access - Radius Curve

	Typical dimension				
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'	
C8343.03240	100X100	270	102	150	
C8343.03243	150X100	300	117	202	
C8343.03245	150X150	400	140	260	

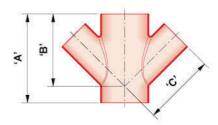




Branches - Double Branch

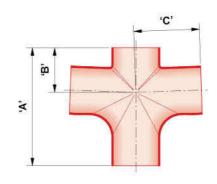
45° Double Branch

Destruction	Typical dimension				
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'	
C8342.03009	100X100	295	240	240	
C8342.03017	150X100	355	265	265	
C8342.03018	150X150	455	340	340	



88° Double Branch - Radius Curve

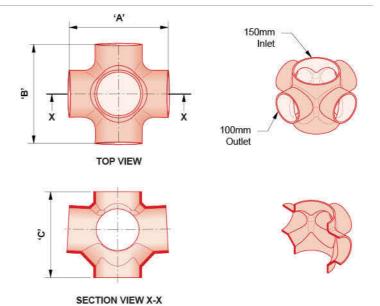
	Typical dimension			
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'
C8342.03268	100x100	270	102	150
C8342.03269	150x100	300	117	202
C8342.04120	200x150	428	157	283





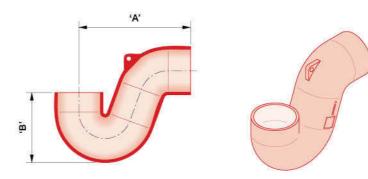
Branches - 4 Way Junctions

	Ty	Typical dimension			
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'	
C83421.10	0 100X100	230	230	200	
C83421.150	150X100	270	270	200	



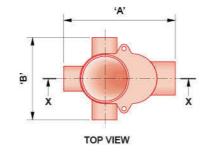
Traps - P-Trap

	Typical dimension				
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'		
C864.03127	70	200	138		
C864.03119	100	285	165		
C864.03219	150	350	240		

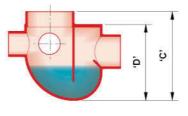


Traps - Floor Trap

	Typical dimension			
Product \	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'	Dim. (mm) 'D'
C864.100703	260	192	206	176





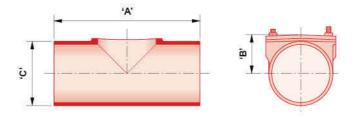


SECTION VIEW X-X



Pipes - with Access Door

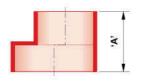
	Тур	ical dimer	nsion	
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'
C8045.03029	100	250	60	110
C8045.03032	150	280	85	160





Pipes - Tapered

	Typical dimer	nsion
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'
C844.03064	100X50	80
C844.03068	100X70	85
C844.03076	150X50	90
C844.03077	150X70	100
C844.03079	150X100	105
C844.03087	200X100	115
C844.03090	200X150	125
C844.03093	250X100	125
C844.03094	250X150	135
C844.03096	250X200	145
C844.30010N	300X100	150
C844.03053	300X150	150
C844.03055	300X200	160
C844.03057	300X250	170

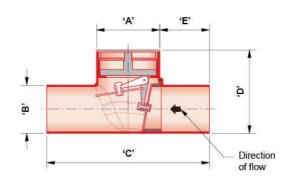




Valves - Sewage Reflux Level Invert

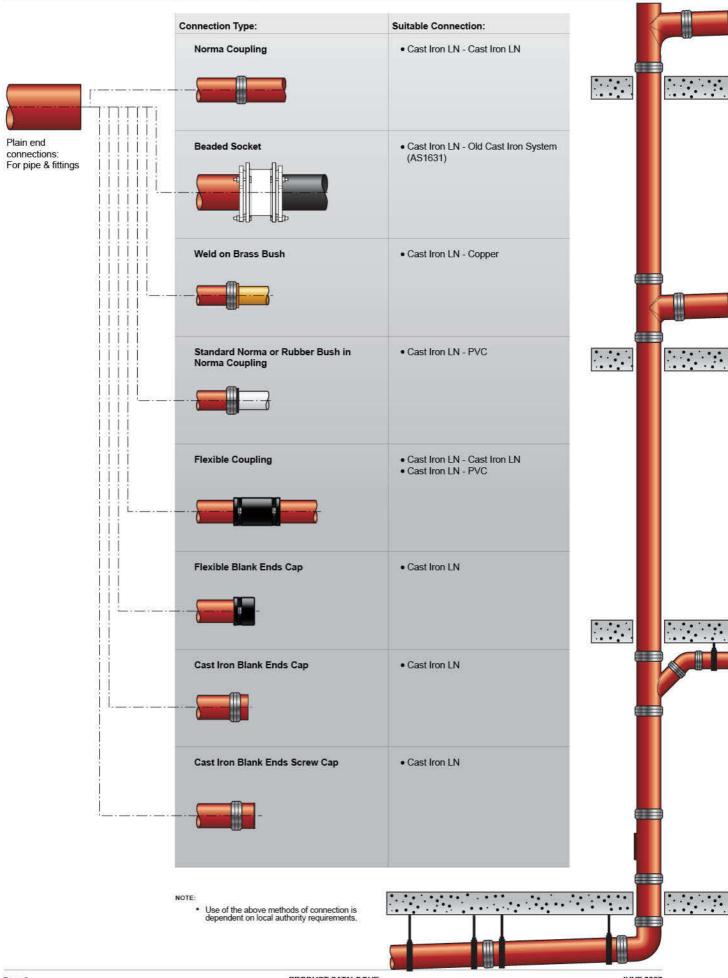
	Ty	pical di	mensior	i		
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'	Dim. (mm) 'D'	Dim. (mm) 'E'
C898.10RFVS	100	160	110	388	233	110
C898.15RFVS	150	212	160	545	284	150

Note: If extension to surface is required, contact your local Crevet Office.





Connections Guide: For Pipe and Fittings

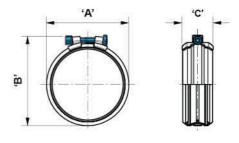




Clamps - Normaconnect Coupling

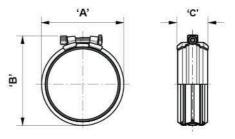
Normaconnect: For above ground (Blue Bolt)

	Tyr	ical dimer	rsion	
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'
C854.050	50	70	80	40
C854.070	70	90	100	40
C854.100	100	125	135	46
C854.150	150	172	187	55
C854.200	200	227	244	70
C854.250	250	293	306	96
C854.300	300	345	360	96

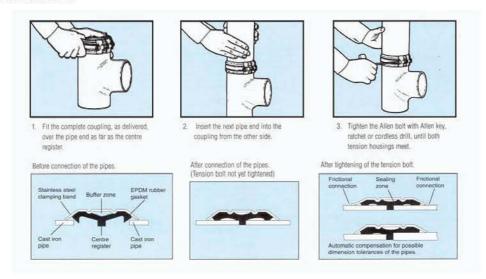


Normaconnect: For below ground (Stainless Steel Bolt)

Product \	Typ			
	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'
C8542.100	100	125	135	46
C8542.150	150	172	187	55
C8542.200	200	227	244	70

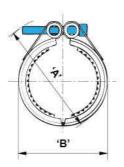


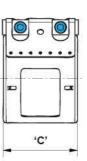
Installation Instruction



Clamps - Normaconnect Coupling Restraint

	Typ	ical dimer	rsion	
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'	Dim. (mm) 'C'
C8543.070	70	120	100	77
C8543.100	100	150	130	77
C8543.150	150	215	185	97
C8543.200	200	270	240	113
C8543.250	250	335	305	139
C8543.300	300	490	400	139



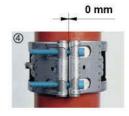


Installation Instruction





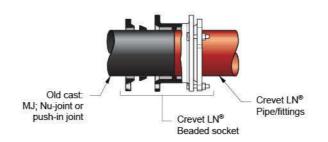






Beaded Socket: For connection from MJ system to Crevet LN®

Product code	Nominal Diameter (mm)
C893.10BS	100
C893.15BS	150





Adaptor Bushes: Brass adaptor bushes to suit Copper to Cast Iron

Product code	Description	
C875.05	50mm Copper to Cast Iron Bush	
C875.06	60mm Copper to Cast Iron Bush	
C875.10	100mm Copper to Cast Iron Bush	

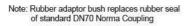




Note: Bush to slide over copper pipe and then soldered/brazed as required onto copper pipe prior to fitting into standard coupling.

Adaptor Bushes: Rubber adaptor bushes to suit PVC to Cast Iron

Product code	Description
C874.06CP	60mm PVC to Cast Iron Bush







Flexible Coupling - Cap

Product code	Nominal Diameter (mm)
C892.0501C	50
C892.101C	100
C892.152C	150



Flexible Coupling - Straight

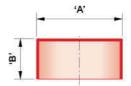
Product code	Nominal Diameter (mm)
C892.0501	50
C892.101	100
C892.151	150





Blank Ends

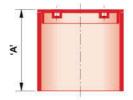
	Typical	dimensior)
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'	Dim. (mm) 'B'
C8646.03193	100	110	75
C8646.03199	150	160	75





Blank Ends - Screwed Type

	Typical dime	nsion
Product code	Nominal Diameter (mm)	Dim. (mm) 'A'
C895.10SBE	100	150
C895.15SBE	150	150





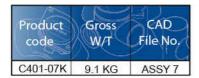
T-Bar for Assembly of Clamps







100mm Flat Roof Sump





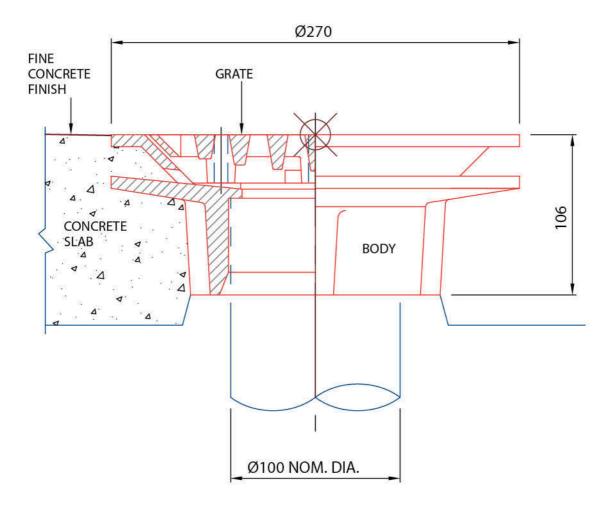
Assembly Number 7

Flow Rate: 335 litres per min at 50mm head cast iron body & ductile iron grate

Also Available: bronze, nickel bronze, aluminium, galvanised cast iron, etc.

Standard Finish: as cast

Designed For: monolithic concrete slabs, foot traffic areas, suitable for forklift load



scale 1:2.5



150mm Flat Roof Sump





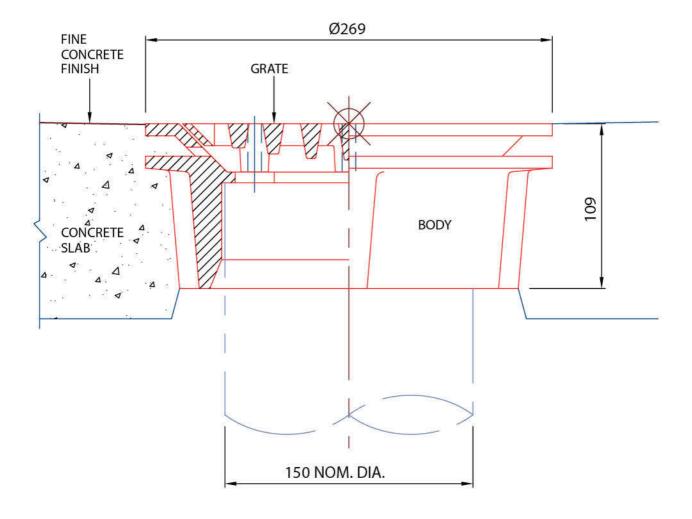
Assembly Number 6

Flow Rate: 590 litres per min at 50mm head cast iron body & ductile iron grate

Also Available: bronze, nickel bronze, aluminium, galvanised cast iron, etc.

Standard Finish: as cast

Designed For: monolithic concrete slabs, foot traffic areas, suitable for forklift load





225mm Flat and Domed Roof Outlet





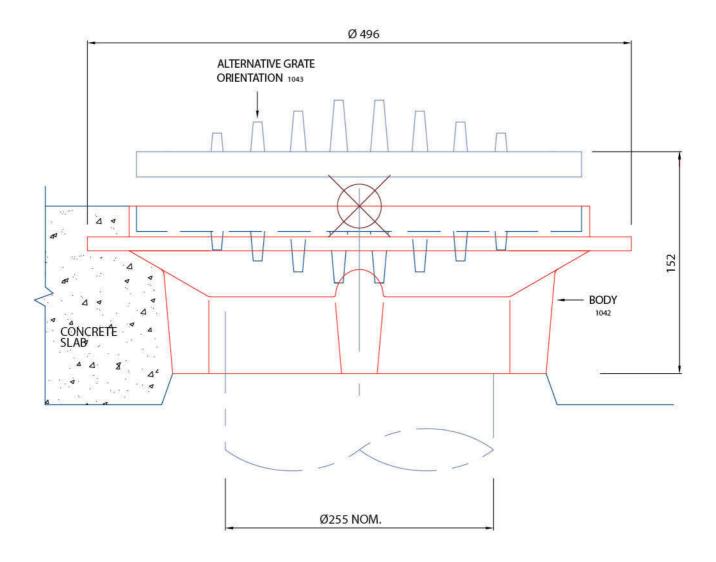
Assembly Number 18

Flow Rate: 1020 litres per min at 29mm head cast iron body & ductile iron grate

Also Available: galvanised cast iron

Standard Finish: as cast

Designed For: large areas, monolithic concrete slabs, very heavy traffic





100mm Flat Roof Sump with Clamp Ring





Assembly Number 5

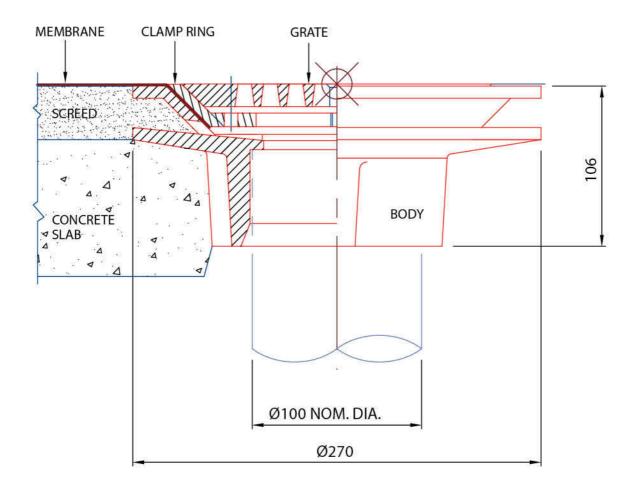
Flow Rate: 325 litres per min at 50mm head

Manufactured Standard: cast iron body & grate

Also Available: bronze, nickel bronze, aluminium, galvanised cast iron, etc.

Standard Finish: as cast

Designed For: membrane waterproofed areas with foot traffic





150mm Flat Roof Sump with Clamp Ring





Assembly Number 4

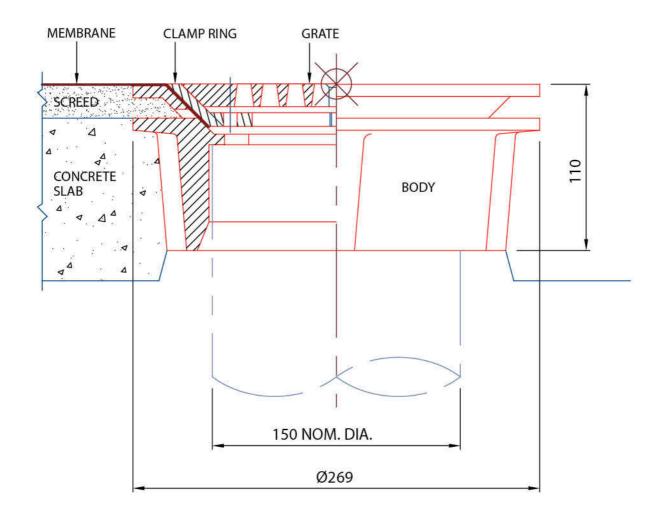
Flow Rate: 580 litres per min at 50mm head

Manufactured Standard: cast iron body & grate

Also Available: bronze, nickel bronze, aluminium, galvanised cast iron, etc.

Standard Finish: as cast

Designed For: membrane waterproofed areas with foot traffic





100mm Roof Sump Domed with Clamp Ring





Assembly Number 8

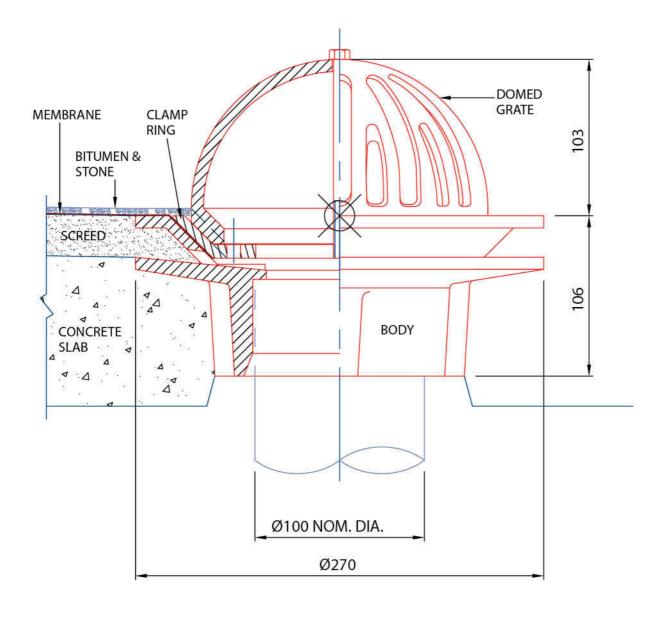
Flow Rate: 285 litres per min at 50mm head

Manufactured Standard: cast iron body & grate

Also Available: bronze, nickel bronze, aluminium, galvanised cast iron, etc.

Standard Finish: as cast

Designed For: membrane waterproofed areas with no foot traffic





150mm Roof Sump Domed with Clamp Ring





Assembly Number 9

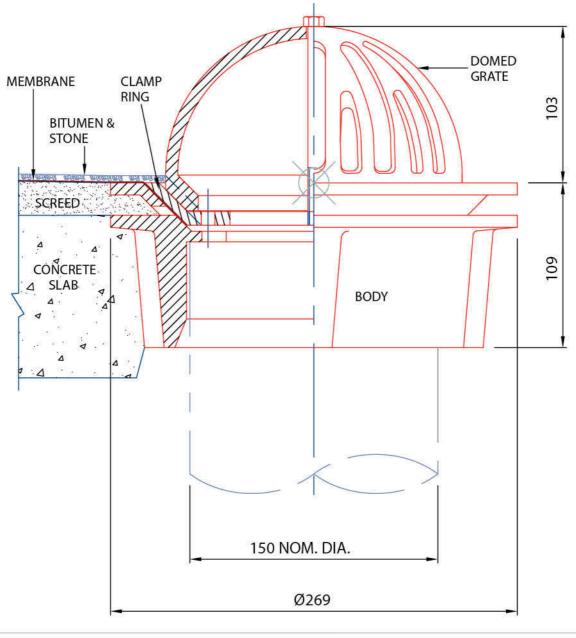
Flow Rate: 320 litres per min at 50mm head

Manufactured Standard: cast iron body & grate

Also Available: bronze, nickel bronze, aluminium, galvanised cast iron, etc.

Standard Finish: as cast

Designed For: membrane waterproofed areas with no foot traffic





100mm Floor Drain with Vinyl Clamp Ring





Assembly Number 13

Manufactured Standard: cast iron body & adaptor plate,

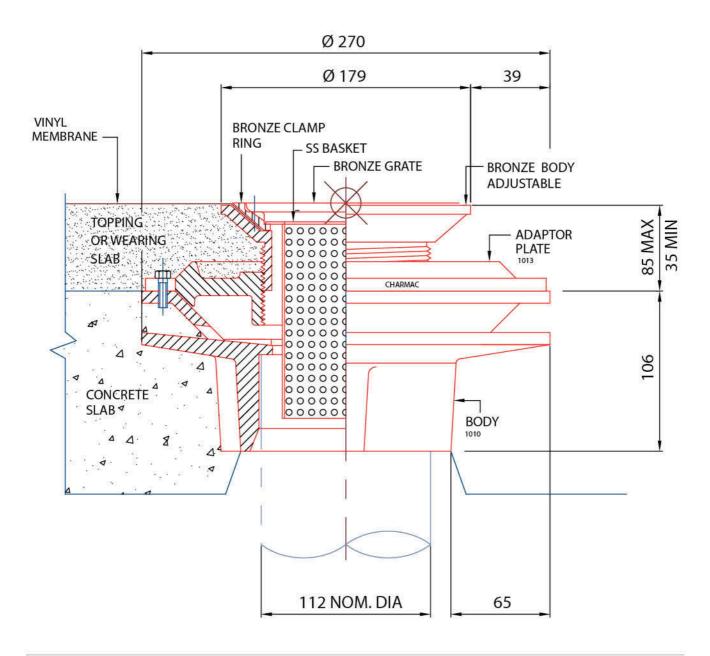
nickel bronze top assembly

Standard Finish: fine machine finish

Option: polished

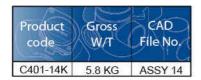
Designed For: internal foot traffic areas with vinyl flooring

Option: stainless steel basket





100mm Adjustable Floor Grate with PIJ Socket





Assembly Number 14

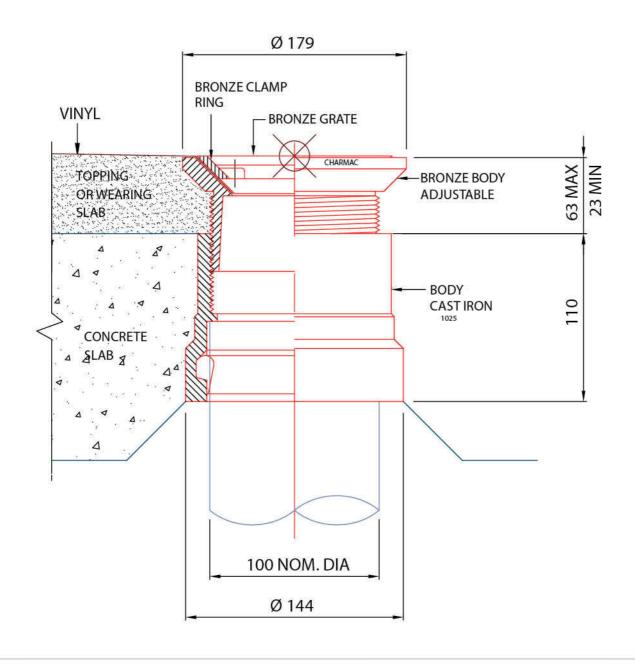
Manufactured Standard: cast iron body, adjustable bronze grate

Option: brass

Standard Finish: fine machine finish

Option: stainless steel strainer basket, polished

Designed For: internal foot traffic areas with vinyl flooring





150 x 150 Adjustable Floor Grate with PIJ Socket

Product	Gross	CAD
code	W/T	File No.
C401-26K	6.1 KG	ASSY 26



Assembly Number 26

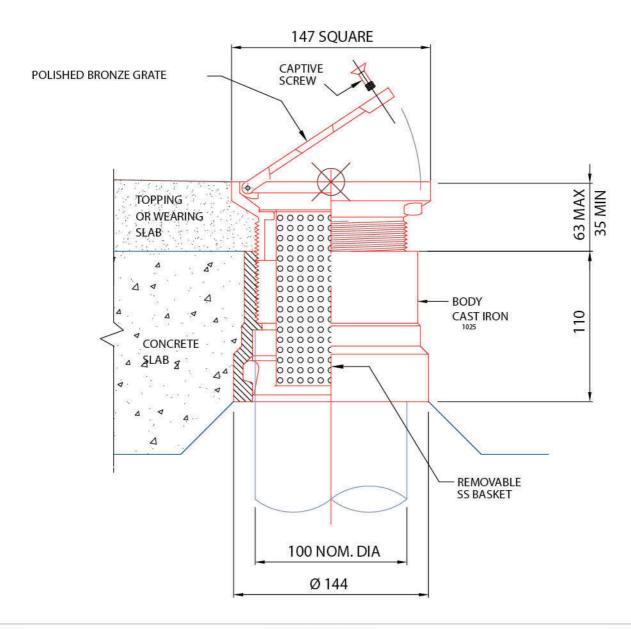
Manufactured Standard: adjustable bronze grate, stainless steel basket No. 1, hinged lid, captive

screws, cast iron threaded body

Also Available: brass grate
Standard Finish: fine machine
Option: polished

Designed For: internal foot traffic areas with no membrane, food processing areas

e.g. McDonald's Restaurant, push-on to 100mm risers





150 x 150 Adjustable Floor Grate





Assembly Number 25

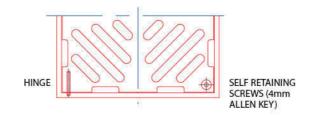
Manufactured Standard: adjustable bronze grate, stainless steel basket No.1, hinged lid, captive screws

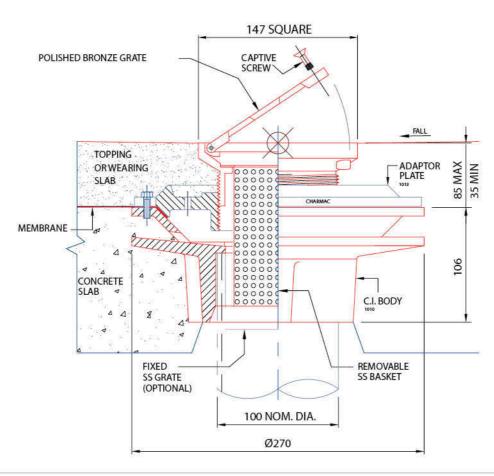
Also Available: brass grate
Standard Finish: fine machine
Option: polished

Designed For: internal foot traffic areas, granolithic finish slab with membrane, food processing

e.g. McDonald's Restaurant

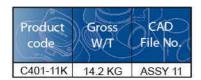
Option: fixed stainless steel grate No.2

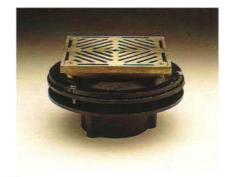






200 x 200 Adjustable Floor Grate 100 Outlet





Assembly Number 11

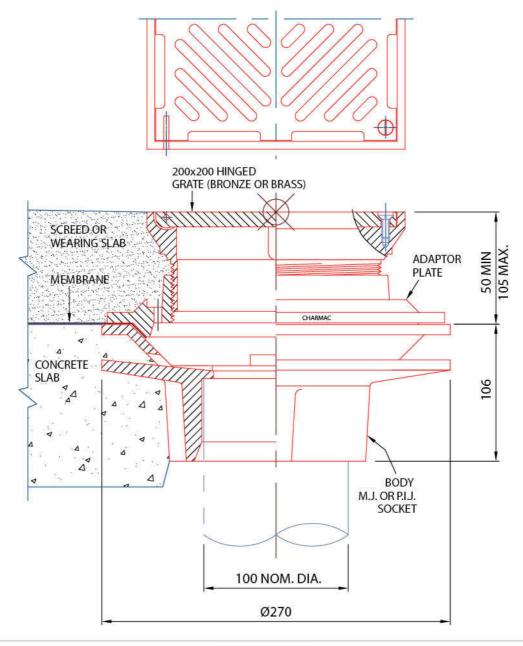
Manufactured Standard: cast iron body and nickel bronze top assembly

Standard Finish: fine machine finish

Option: polished

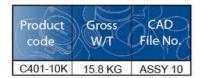
Also Available: bronze, aluminium, galvanised cast iron, etc.

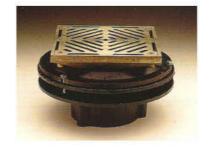
Designed For: granolithic finish slabs with membrane, foot traffic areas





200 x 200 Adjustable Floor Grate 150 Outlet





Assembly Number 10

Manufactured Standard: cast iron body and nickel bronze top assembly

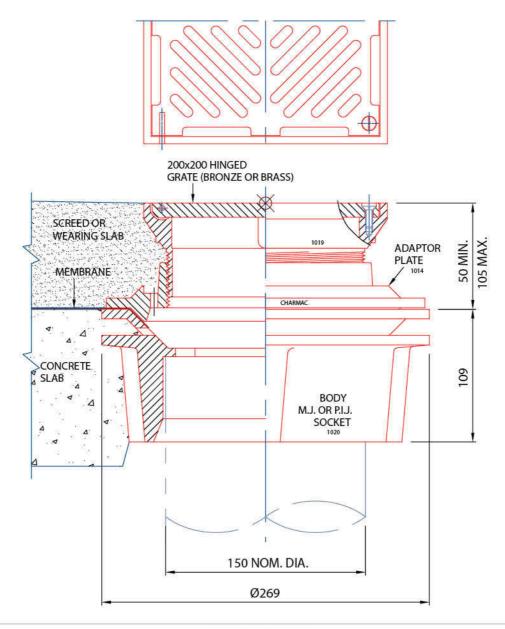
Standard Finish: fine machine finish

Option: polished

Also Available: bronze, aluminium, galvanised cast iron, etc.

Option: strainer basket No.3

Designed For: granolithic finish slabs with membrane, foot traffic areas





200 x 200 Adjustable Floor Grate 100 - Deep Body





Assembly Number 19

Manufactured Standard: cast iron body & adaptor plate, adjustable bronze grate, hinged lid, captive screws

Option: stainless steel strainer basket No.3

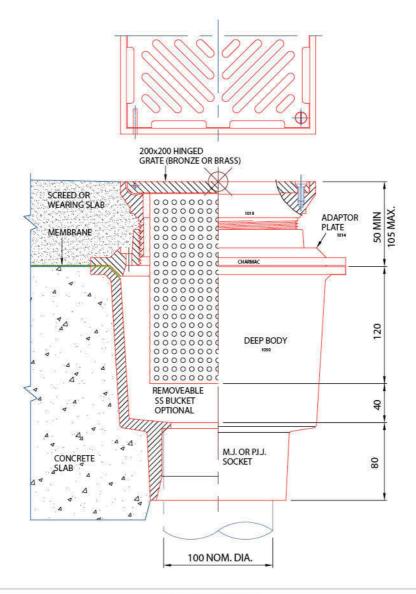
Also Available: brass grate

Standard Finish: fine machine finish

Option: polished

Designed For: internal foot traffic areas, food processing e.g. Woolworths

Option: fixed grate No.4





100mm Floor Grate Stainless Steel Drop-in





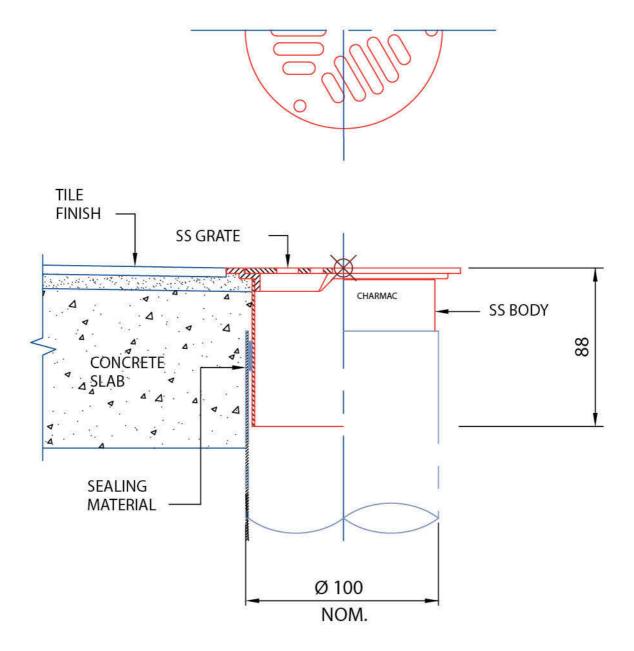
Assembly Number 22

Manufactured Standard: stainless steel, satin finish

Option: polished

Designed For: foot traffic areas, corrective services, drops into cast iron, PVC or copper riser,

fixing lugs and tamper-proof screws





100mm Planter Box Assembly

Product	Gross	CAD
code	W/T	File No.
C401-03K	11.3 KG	ASSY 3

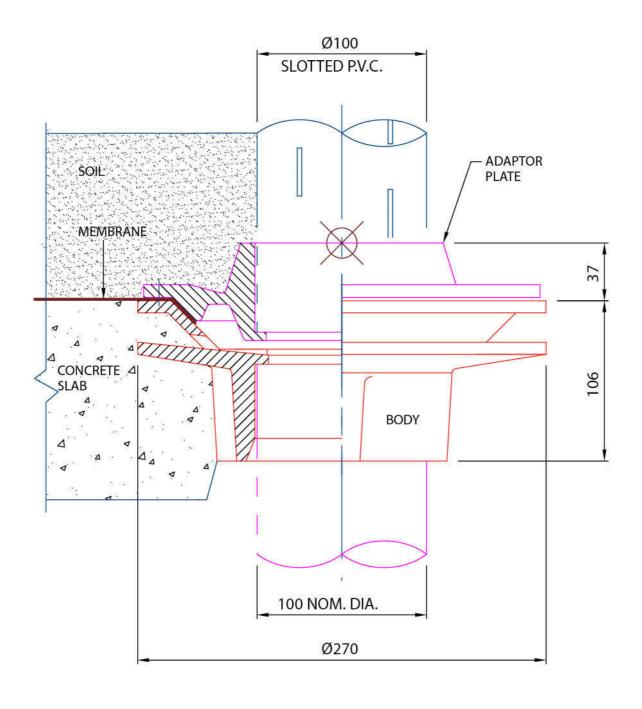


Assembly Number 3

Manufactured Standard: cast iron body & adaptor plate

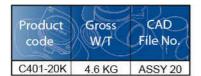
Standard Finish: as cast

Designed For: waterproofing planter boxes, connecting slotted pipe to stormwater drain





100mm Locating Collar





Assembly Number 20

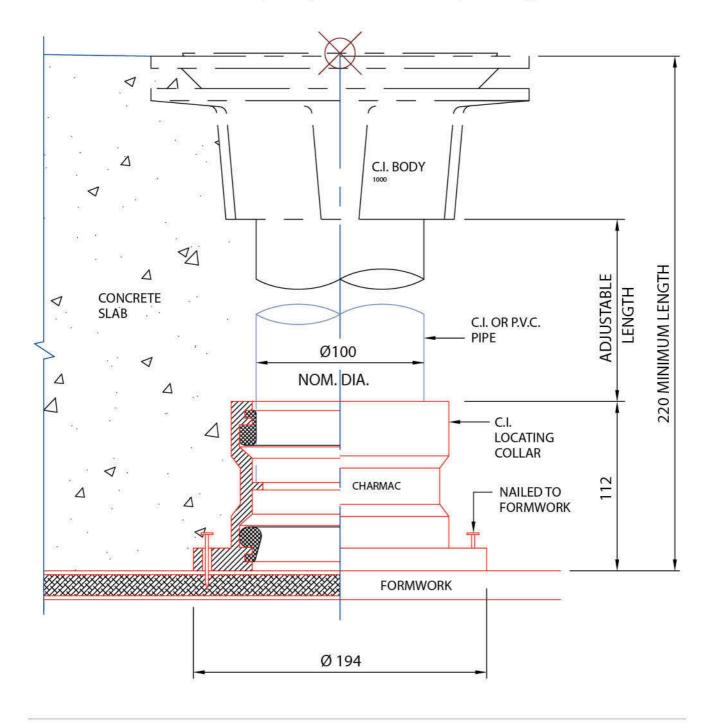
Standard Finish:

as cast

Designed For:

fixing to form work, locating the sump and providing a flush finish on underside

of slab push-in joint connection cast iron, PVC or copper





100mm Floor Drain with Galvanised Basket





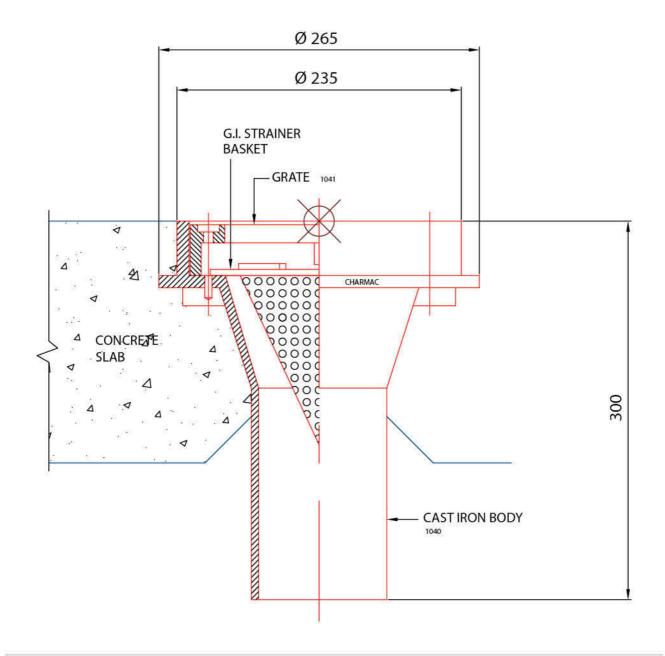
Assembly Number 15

Manufactured Standard: cast iron body & grate
Option: galvanised basket No.5

Also Available: stainless steel grate and basket, galvanised body and grate

Standard Finish: as cast

Designed For: medium duty traffic, abattoirs and food processing





Silt Trap - Top Assembly





Assembly Number 23

Manufactured Standard: cast iron body & grate,

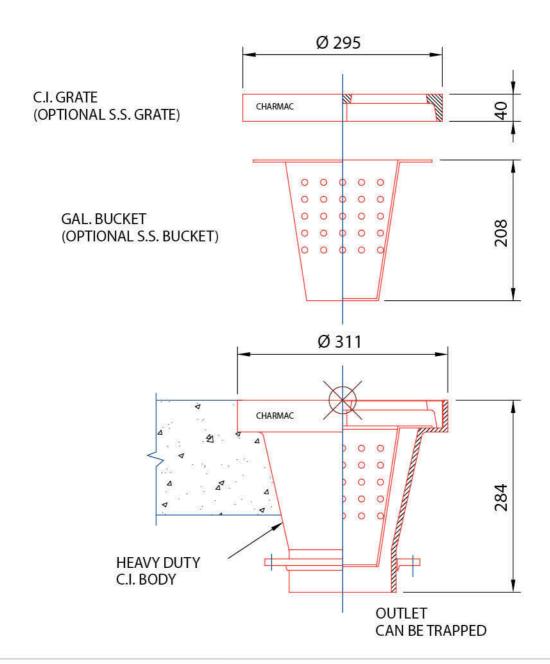
galvanised basket No.6A

Also Available: stainless steel basket No.6 & grate

Standard Finish: as cast

Option: fine machine finish

Designed For: heavy duty traffic areas, silt collection, abattoirs, food processing





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