

**HOIDFAST**<sup>®</sup>

Right First Time!

Innovation  
Plus  
Imagination

# The Strongest Glue On The Planet

## ...it is

- ✓ Strong
- ✓ Waterproof

## ...it will stick

- ✓ wood
- ✓ concrete
- ✓ ceramic
- ✓ steel

## Incredibly strong 100% waterproof

Gorilla Glue is the versatile, interior/exterior adhesive ideal for most household fixes and building projects: furniture repair, crafts, woodworking, and general repairs around the house. Bonds wood, stone, metal, ceramic and more!



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**GUARANTEED**  
"Strong"



### Directions to use Gorilla Glue

Preparation of Surfaces: All surfaces must be clean, dust free, and tight fitting. For glass like surfaces, scuff up the material to give the glue something to hold onto.

**1) Lightly dampen one surface with water.** For dense woods like Oak or Maple, lightly dampen both surfaces prior to gluing. This not only helps open up the pores of the wood, it helps speed up the catalyzation process.

**2) Spread Gorilla Glue onto the other surface.** (Avoid skin contact as glue temporarily stains). Squeeze air from bottle to prolong shelf life. If you do get Gorilla Glue on your hands, scrub with soap & water.

**3) Clamping is necessary.** Or, use heavy objects to achieve clamping pressure. For adhering lighter objects, rubber banding is sufficient. Surfaces should remain under pressure for 1-4 hours, depending on temperature, humidity, and moisture content. Wet glue will foam in volume 3-4 times.

Clean-up: Remove uncured "squeeze out" with denatured or rubbing alcohol, thinner, or other common solvents. Fully hardened squeeze out is easily removed with a chisel, scraper, or sandpaper and will not damage tools. Scrub hands with soap and water.

### TIPS ON USING GORILLA GLUE

#### Lightly dampen one surface.

Remember, Gorilla Glue needs moisture to cure, so lightly dampen one of the pieces to be glued. For dense hardwoods like oak and maple, lightly dampen both surfaces with water.

#### Always clamp or apply pressure to your work.

#### Try a Test Piece.

Gorilla Glue is a very unique adhesive, so we recommend new users try a test piece so they are familiar with the glue and it's properties. It's always important to try a test piece when you are using a new adhesive or bonding new substrates.

#### Disposable Brush.

For smaller projects, try applying Gorilla Glue with a small disposable brush, like an acid brush, to keep the glue off your hands.

#### Clean-up.

Remove uncured squeeze out with denatured alcohol or thinner. We prefer to let the squeeze out cure and then remove it with a chisel or by sanding it off.

#### Try to keep the Gorilla Glue off your hands.

If you do get Gorilla Glue on your hands, wash it off within a couple of minutes with a pumice hand cleaner, or scrub it off with soap and water. If it leaves a slight stain on your hands, it will disappear in a few days.

#### Squeeze all of the air out of the bottle after each use.

Air has moisture in it, and it might cause Gorilla Glue to cure. Keep your lid on tight, also.

#### Dense Woods.

For heavy dense woods like oak & maple, lightly dampen both surfaces prior to gluing and increase your clamping pressure.

#### Finished Furniture.

If you use Gorilla Glue on finished furniture, try using gator Tape along the edge to avoid getting glue on the finish. Try a test piece so you are familiar with Gorilla Glue and its properties.

#### Expands as it Cures for Stronger Bond YES

	GORILLA GLUE	EXPOXIES	YELLOW & WHITE GLUES
CONTAINS NO FILLERS	●	?	
100% SOLVENT-FREE	●		●
100% WATERPROOF	●	●	
EASY CLEAN-UP	●		●
NO MIXING	●		●
ENVIRONMENT FRIENDLY	●		●
MULTI-PURPOSE	●	●	
INTERIOR & EXTERIOR	●	●	
ONE SIDED APPLICATION	●		
NON-THERMOPLASTIC	●		
OUTGASES NO CARCINOGENS	●		●
NON-TOXIC WHEN CURED	●		●
STAINABLE	●		●
SHORT CLAMPING TIME	●		●
NO SANDPAPER CLEAN-UP	●		
DOES NOT DULL TOOLS	●		?
SUPERIOR COVERAGE	●		
NEVER BECOMES BRITTLE	●		

### Pure, Proven Power.

Gorilla Brand Premium Glue is the finest glue available for bonding wood, stone, metal, ceramics, plastics, and more. People say "It's every glue you ever wanted in one bottle."

### Time tested

Gorilla Glue is the only time-tested polyurethane glue with almost a 30 year history of proven industrial, manufacturing, and consumer usage.

### Longer open working time

Gorilla Glue given you the extra working time needed to get your project assembled. 20 minutes or more.

### Better coverage

Because Gorilla Glue is 100% pure glue (it does not contain fillers, plasticizers or dangerous solvents) a little goes a long way. 3-4 times farther than other adhesives.

### Waterproof

Gorilla Glue is perfect for both indoor and outdoor projects.

### Greater usable temperature range

Use Gorilla Glue throughout the year from 40° - 130° F.

### Shorter cure time

90% dry in 1 to 4 hours at room temperature.

### Longer shelf life

Unopened bottles last up to 3 years or more.

### Gluing Up Exotic Oily Woods

When working with an oily wood, it is always best to machine the wood to get down to fresh wood fibers. Solvents can also be used to help clean the wood, but is often not necessary if freshly machined. Immediately following, lightly dampen both surfaces with water and within the hour apply the glue giving it plenty of clamping pressure.

### What is the Cured State of These Glues?

They dry to what is called a "tough elasticity". They're not completely brittle nor are they soft or "rubbery". They're engineered to cure with a small amount of flexibility so that they can tolerate a reasonable amount of wood movement.

### Is Gorilla Glue Food Safe?

Yes. They can be used for gluing up cutting boards, chopping blocks, bowls, etc.

### How Can a Glued-Up Joint Be Separated After Curing?

The most effective method is by using carefully applied heat from a heat gun or hair dryer. These glues will start softening at temperatures of about 180 to 200 degrees F. This method should allow you to gradually separate the pieces. Since these PUs are highly resistant to chemicals, heat application is best.

**HOLDFAST NZ LTD**  
**GORILLA ADHESIVES PTY LTD (AUSTRALIA)**  
 14 Avalon Drive, SH 1, PO Box 4206, Hamilton, New Zealand.  
 Ph: (07) 847 5540, Fax (07) 847 0324,  
 email: sales@holdfast.co.nz  
<http://www.holdfast.co.nz> <http://www.gorillaglu.co.nz>